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TITLE: FLAME RETARDANT TACKY FILM AND TAPE

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ABSTRACT:

PROBLEM TO BE SOLVED: To prepare a flame retardant $\underline{\text{tacky}}$ film, consisting

essentially of an alkyl (meth) $\underline{\mathtt{acrylate}}$ capable of providing a high shear

strength and bonding strength, having flame retardance without containing any $% \left(1\right) =\left(1\right) +\left(1$

halogen and further a high $\underline{adhesive}$ strength and useful as automobiles,

household appliances, etc.

SOLUTION: This flame retardant <u>tacky</u> film is obtained by forming a composition comprising (A) 100 pts.wt. copolymer prepared by copolymerizing a

 $4-\bar{1}4C$ alkyl (meth) acrylate with a vinyl monomer copolymerizable with the alkyl

(meth) acrylate and (B) 5-70 pts.wt. mixture comprising three components of (i)

ammonium polyphosphate, (ii) a nitrogen-containing compound of the

formula (R<SP>1</SP> to R<SP>3</SP> are each H, a 1-16C hydroxyalkyl, dihydroxyalkyl or hydroxyaryl, etc.) and (iii) a metallic oxide into a filmy shape. The resultant film has ≥50% percentage of stress relaxation after 20min when stretched to 100%.

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